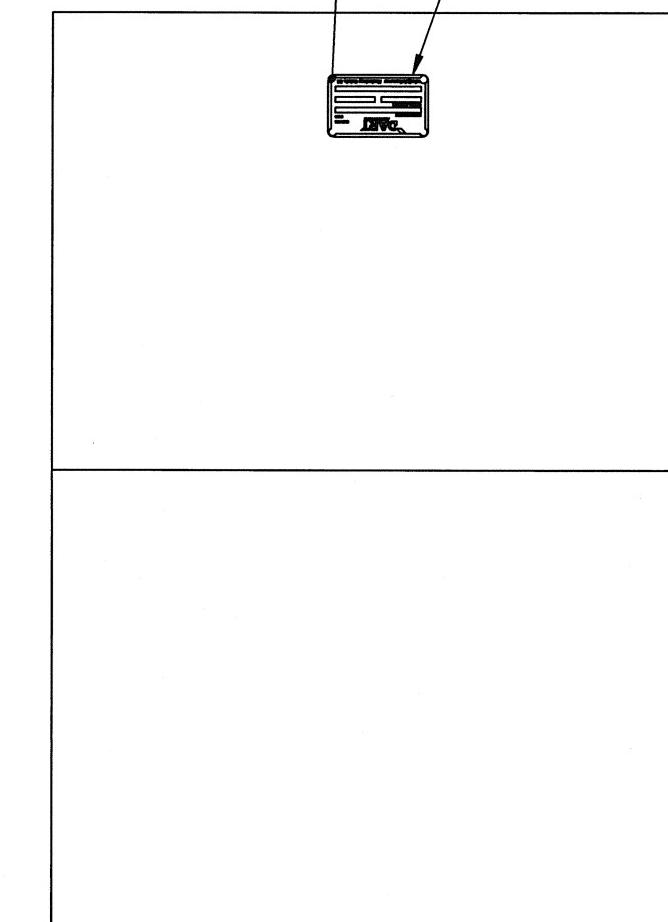
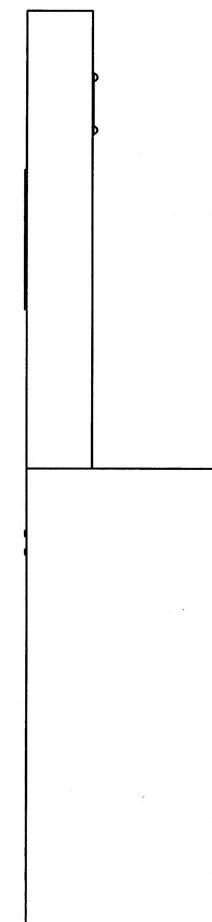
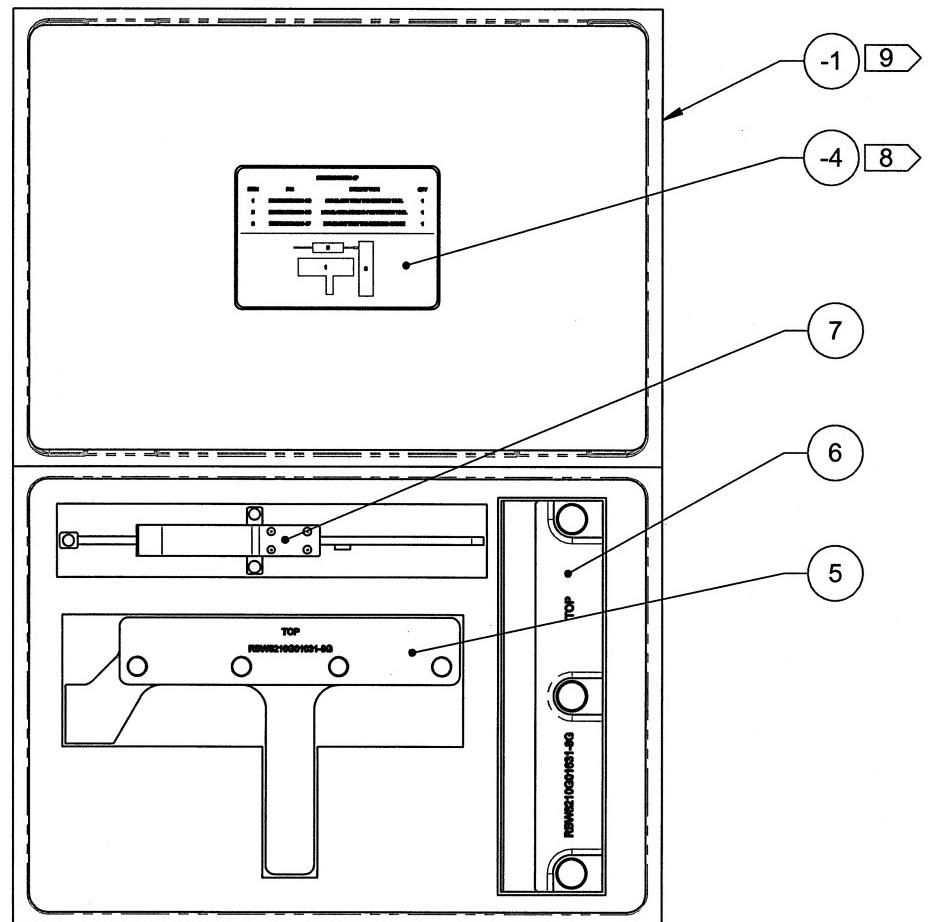


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6210G00831-6F-1	PACKAGING ASSY
-4	1	RBW6210G00831-6F-4	CONTENT PLACARD
5	1	RBW6210G01031-8G	M/R BLADE TRIM TAB BENDING TOOL
6	1	RBW6210G01631-8G	M/R BLADE LOCKING PROTECTION TOOL
7	1	RBW6210G01231-6F	M/R BLADE TRIM TAB BENDING GAUGE
8	1	RB41011	DART PLACARD
9	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



RBW6210G00831-6F MAIN ROTOR BLADE TRIM TAB BENDER

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE		
REV.	DESCRIPTION		
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	
MFG. APPR.	DP	RBW6210G00831-6F	
APPROVED	<i>[Signature]</i>	REV. A	
DATE 5/6/2019			
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ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6210G00831-6F-2	BOTTOM FOAM
-3	1	RBW6210G00831-6F-3	TOP FOAM
10	1	PELICAN #APP-iM2600-E	PELICAN CASE 2600

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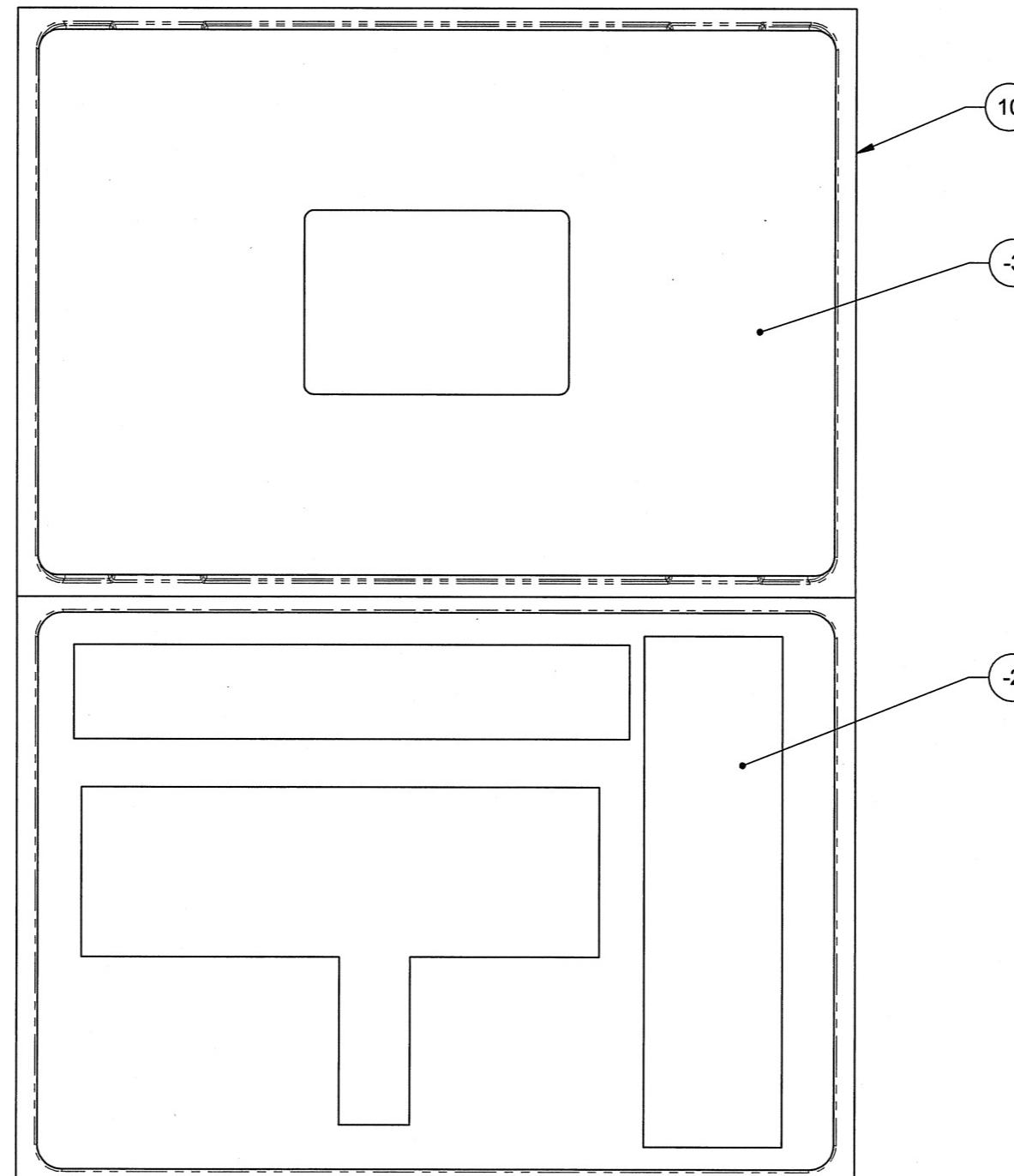
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NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

**RBW6210G00831-6F-1 PACKAGING ASSY**

DESIGN DRAWN	VM VM	DART AEROSPACE LTD	
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	DP	TOOL PART #	REV. A
APPROVED	WJ	RBW6210G00831-6F	SHEET 2 OF 5
DATE 5/6/2019		TITLE MAIN ROTOR BLADE TRIM TAB BENDER NTS	
SCALE			
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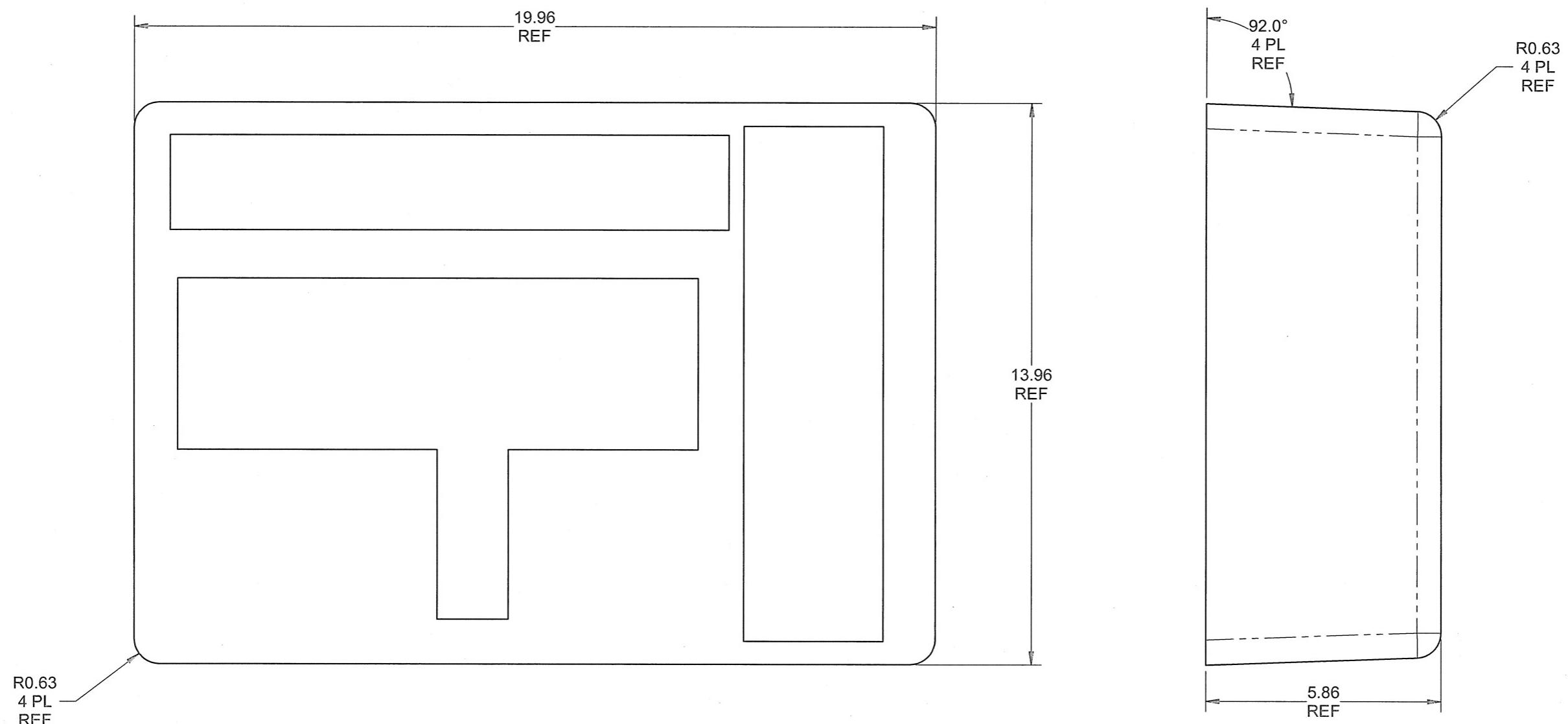
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RBW6210G00831-6F-2 BOTTOM FOAM

7

NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6210G00831-6F-2 REV A.STEP

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT		
MFG. APPR.	DP	REV. A	
APPROVED	WF	SHEET 3 OF 5	
DATE 5/6/2019		TOOL PART #	RBW6210G00831-6F
		TITLE	MAIN ROTOR BLADE TRIM TAB BENDER NTS
		SCALE	

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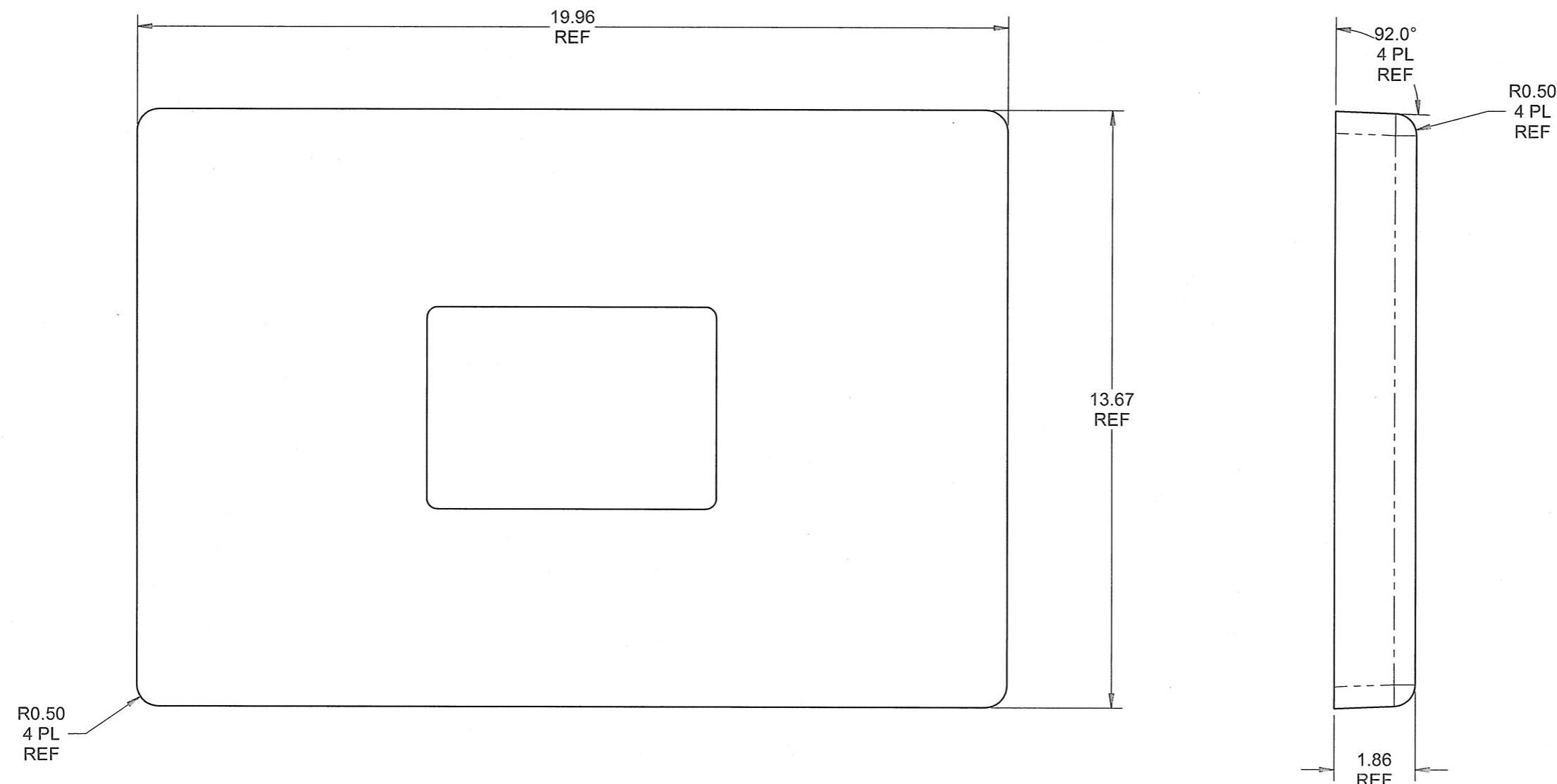
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RBW6210G00831-6F-3 TOP FOAM

7

NOTES:

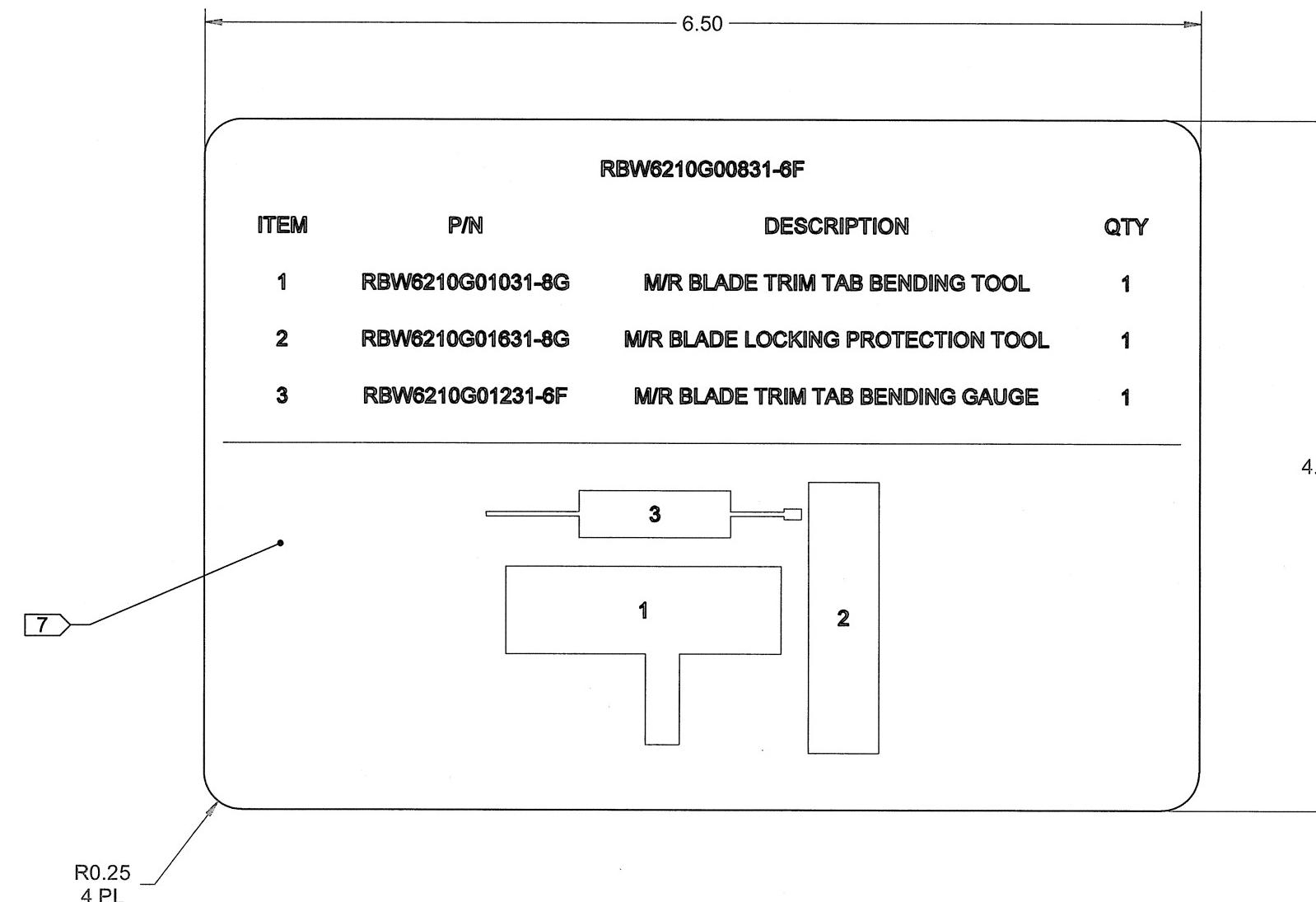
- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6210G00831-6F-3 REV A.STEP

DESIGN DRAWN	VM	DART AEROSPACE LTD	
CHECKED	VM	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	KPT	TOOL PART #	REV. A
APPROVED	DP	RBW6210G00831-6F	SHEET 4 OF 5
		TITLE	
		MAIN ROTOR BLADE TRIM TAB BENDER	NTS
DATE 5/6/2019			

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**NOTES:**

1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6210G00831-6F-4 REV. A.DXF

DESIGN	VM
DRAWN	VM
CHECKED	KPT
MFG. APPR.	DR
APPROVED	WJ

DATE 5/6/2019

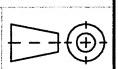
DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

TOOL PART #
RBW6210G00831-6F

REV. A

SHEET 5 OF 5

TITLE
MAIN ROTOR BLADE TRIM TAB BENDER NTS

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